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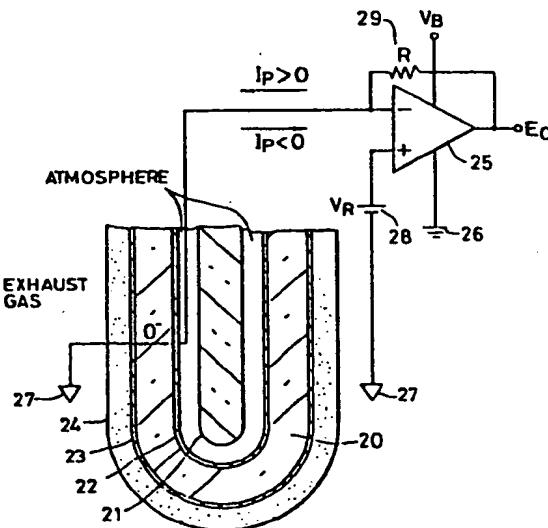
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(54) Air-to-fuel ratio sensor for an automobile.

(57) An air-to-fuel ratio sensor comprising a detecting part constituted by a zirconia solid electrolyte, (20) a first electrode (22) formed on the atmosphere side of said solid electrolyte, a second electrode (23) formed on the exhaust side of said solid electrolyte and a diffusion-resistant body (24) formed on said second electrode and a driving circuit (29) which drives said detecting part, wherein an electric potential of said second electrode is predetermined to be higher than a ground level (26) of said driving circuit and an exciting voltage is subjected to feed-back control by said driving circuit. (29)

FIG. 1



Specification

1 Title of the Invention:

Air-to-fuel ratio Sensor for an Automobile

(Field of the Invention)

5 The present invention relates to a sensor for an A/F control apparatus of an internal combustion engine and, more particularly an A/F sensor for an automobile which facilitates detecting A/F in three conditions, a rich region, theoretical A/F and a
10 lean region, in a wide range.

(Background of the Invention)

It is desirable that an internal combustion engine be operated in a rich region in which an excess air rate λ is $\lambda < 1$, at $\lambda = 1$ (a theoretical A/F)
15 and in a lean region in which $\lambda < 1$ corresponding to the conditions of the engine; hence it is required that the A/F be detected in a wide range from the rich region to the lean region by a single sensor.

On the other hand, relations between the excess air rate λ and a residual oxygen consistency and a carbon monoxide consistency in exhaust gas are as shown in Fig. 11 and in the lean region the oxygen (O_2) consistency varies approximately linearly to the A/F and in the rich region the carbon monoxide
25 (CO) consistency varies approximately linearly to the A/F.

Basic principles of A/F sensors of the prior

1 art which detect the A/F of each region individually
by utilizing the residual oxygen consistency and the
carbon monoxide consistency are shown in Fig. 12 (A)
~ (C). The A/F sensor is constituted by an electrode
5 1, a zirconia solid electrolyte 2, an electrode 3,
a protecting film 4 and an ammeter 5.

The sensor shown in Fig. 12 (A) detects the
rich region ($\lambda < 1$) by applying an exciting voltage
E of approximately 0.5 V between the electrode 1 and
10 the electrode 3 which are a cathode and an anode
respectively as known from, for instance, Japanese
Patent Laid-Open No. 66292/1978. The protecting film
4 functions as a gas diffusion resistant body and
the oxygen gas which is subjected to burning reaction
15 with unburnt gas which is diffused into the electrode
3 part through the protecting film 4 is transferred
from the electrode 1 part contacting the atmosphere
to the electrode 3 part through the zirconia solid
electrolyte 2 in the form of oxygen ions. Therefore,
20 a pumping current I_p measured by the ammeter 5 rep-
resents the quantity of the oxygen ions transferred
from the electrode 1 to the electrode 3 and corresponds
to the quantity of the unburnt gas diffused into the
electrode 3 part through the protecting film 4 so
25 that the analog detection of the A/F in the rich
region is facilitated by measurement of I_p .

As shown in Fig. 12 (B), when an electromotive
force e_λ between two electrodes is detected with the
potential of the electrode 3 contacting the exhaust

1 gas through the protecting film as reference, because
the value of e_λ changes incrementally by approximately
5 i V at the theoretical F/N, the approximate digital
detection of $\lambda = 1$ is facilitated by measurement of
5 e_λ . This principle is known from, for instance,
Japanese Patent Laid-Open No. 37599/1972.

As shown in Fig. 13 (C), when an exciting voltage
of approximately 0.5 V is applied between two electrodes
with the electrode 3 as a cathode, the oxygen ions
10 are pumped from the electrode 3 part to the electrode
1 part and the pumping current I_p is measured by the
ammeter 5. As this pumping current I_p corresponds
to the quantity of the oxygen diffused into the electrode
3 part through the protecting film, the lean region
15 ($\lambda > 1$) can be detected from the I_p value. This
principle is known from, for instance, Japanese
Patent Laid-Open No. 69690/1977.

Examples of the characteristics of the sensors
of the prior art shown in Fig. (A) ~ (C) are shown
20 in Fig. 13. The characteristic in the lean region
is shown by a one-dot-chain line, the characteristic
in the rich region is shown by a dotted line and the
characteristic at the theoretical A/F is shown by a
solid line. Thus the detection methods which can
25 detect individual regions are known but the constitu-
tion with which the A/F is detected smoothly in the
wide range by a single method is not proposed yet.

Note that, as the principle of the sensor shown
in Fig. 12 (B) is not based upon the speed of diffusion

1 rule, the rate of the gas diffusion resistance of the
protecting film 4 of the sensor of Fig. (B) is formed
to be smaller than those of the sensors of Fig. (A)
and (C). In general, the thickness of the protecting
5 film 4 in the case of Fig. 12 (B) is formed thinner
than those in other cases.

It is also known from, for instance, Japanese
Patent Laid-Open No. 62349/1980 and Japanese Patent
Laid-Open No. 154450/1980 that analog detection of
10 A/F can be obtained from a terminal voltage between
two electrodes by applying a certain current between
the electrodes and it is also shown that the A/Fs
in the rich region and the lean region can be detected
by switching the polarities of two electrodes. How-
15 ever, it is not shown when and how the polarities
must be switched.

It is also known from Japanese Patent Laid-
Open No. 48749/1983 that the theoretical A/F and the
A/F in the lean region can be detected by switching
20 the connection between two electrodes and an electronic
circuit and changing the measurement mode of the
sensor. However, detection in the rich region is not
considered in this method.

(Object of the Invention)

25 It is an object of the present invention to pro-
vide an A/F sensor for an automobile by which the
A/F in a rich region, the A/F at a theoretical A/F
in a lean region can be detected with a simple con-
stitution and high accuracy.

1 (Summary of the Invention)

In an A/F sensor of the present invention, an electrical potential of an electrode provided on the exhaust side of a zirconia solid electrolyte comprising a detecting part is predetermined at the level higher than the ground level of a driving circuit which drives the detecting part and an exciting voltage between an electrode on the atmosphere side and the electrode on the exhaust side constituting the detecting part is subjected to feed-back control by the driving circuit. With this constitution, the A/F in a rich region, at a theoretical A/F and in a lean region can be detected continuously from quantity of oxygen flowing through the zirconia solid electrolyte.

15 Brief Description of the Drawings:

Fig. 1 shows a principle constitution of an A/F sensor of the present invention;

Fig. 2 is an electromotive force characteristic diagram describing the principle of the present invention;

20

Fig. 3 shows a circuit configuration describing one embodiment of an A/F sensor of the present invention;

Fig. 4 shows examples of characteristics of an A/F sensor of the present invention;

25 Fig. 5 shows examples of V-I characteristics;

Fig. 6 shows the other embodiment of an A/F sensor of the present invention;

Fig. 7 and Fig. 8 show still other embodiments

1 of an A/F sensor of the present invention;

Fig. 9 shows an example of the other characteristic
of an A/F sensor of the present invention;

5 Fig. 10 shows a circuit configuration describing
the other embodiment of an A/F sensor of the present
invention;

Fig. 11 shows relations between A/F and exhaust
gas consistencies;

10 Fig. 12 describes a principle of an A/F sensor
of the prior art;

Fig. 13 describes characteristics of an A/F sensor
of the prior art; and

Fig. 14 shows mounting state of an A/F sensor
of the present invention.

15 (Preferred embodiments of the Invention)

Embodiments of an A/F sensor of the present in-
vention will be hereinunder described with reference
to related drawings.

Fig. 14 shows the mounting state of an A/F sensor
20 of the present invention. A tubular detecting part
10 is provided in a protecting tube 12 which has holes
11 and fixed in a peg 14 and mounted in an exhaust
pipe 15 through which exhaust gas is flowing. The
reference numeral 16 denotes electrode terminals and
25 the reference numeral 17 denotes heater terminals
through which the detecting part 10 is connected to
an electronic circuit (not shown). A rod shape heater
(such as a tungsten heater mounted in an alumina rod)
is mounted in a zirconia solid electrolyte 10 compos-

1 ing a tubular detecting part.

Before describing the embodiments of the present invention, the basic principle of the present invention will be described hereinunder with reference to 5 Fig. 1 and Fig. 2.

A predetermined voltage V_E (for instance 0.45 V) is applied between an electrode on the atmosphere side and an electrode on the exhaust side regardless of an excess air rate λ such as shown by an exciting 10 voltage characteristic (b) in Fig. 2 against a characteristic of a curve (a) which changes incrementally at the theoretical A/F ($\lambda = 1$). With this applied voltage, an electromotive force of the curve (a) is decreased in a rich region ($\lambda < 1$) and is increased 15 in a lean region ($\lambda > 1$). The voltage V_E can be applied with a predetermined inclination as shown by characteristic (c) or incrementally as shown by characteristic (b).

Fig. 1 shows a principle constitution of the 20 present invention. The sensor of Fig. 1 is constituted by a detecting part of oxygen constituency and a driving circuit which drives the detecting part. The reference numeral 20 denotes a tubular zirconia solid electrolyte and the atmospheric air is introduced 25 into the electrolyte 20. The reference numeral 21 denotes a rod-shaped heater which heats the zirconia solid electrolyte 20 to at least 600°C to improve conductiveness of oxygen ions. A first electrode 22 is formed on the atmosphere side of the zirconia

1 solid electrolyte 20 and a second electrode 23 is
formed on the exhaust side of the zirconia solid
electrolyte 20. These electrodes are composed of
platinum with thickness of several tens of μm and
5 made porous. A diffusion-resistant body 24 is formed
on the surface of the second electrode 23 to suppress
gases such as oxygen or carbon monoxide which flow
from the exhaust gas atmosphere into the electrode
23 part by diffusion. The diffusion-resistant body
10 24 is formed by plasma spray from a spinner or the
like and made porous. In order to make diffusion
resistance rate large, the thickness of the diffusion
resistant body 24 is several hundreds of μm and has a
thickness several times that of the film in a theoretical
15 A/F sensor. The detecting part of the A/F sensor
is constituted as described above.

The reference numeral 25 denotes a differential
amplifier. The second electrode 23 is connected to
a floating ground 27 which has a level higher by a
20 certain voltage than a real ground 26. The first
electrode 22 is connected to a (-) side input terminal
of the amplifier 25. A voltage source 28 for pre-
determination of an exciting voltage V_R is inserted
between a (+) side input terminal of the amplifier
25 and the floating ground 27. A fixed resistor 29
of resistance R is provided for converting an oxygen
pumping current I_p which represents the quantity of
oxygen ions flowing through the zirconia solid electro-
lyte 20 into an output voltage E_o . The driving cir-

1 cuit of the A/F sensor is constituted as described above.

The operation of the A/F sensor of the present invention is hereinunder described.

5 As a potential of the second electrode 23 is lower than a potential of the first electrode 22 by V_R in the lean region, oxygen molecules in the second electrode 23 part are converted into oxygen ions (O^{--}) in the electrode part by the exciting voltage V_R and 10 transferred to the first electrode 22 part through the zirconia solid electrolyte 20 by an operation of oxygen pump. Then the oxygen ions are again neutralized in the electrode part and discharged into the atmosphere. At that time, a positive pump current 15 I_p (reverse direction to O^{--} flow) is applied in the circuit and the output voltage E_o is changed.

As the pumping current I_p , wherein $I_p > 0$, corresponds to the quantity of oxygen flowing from the exhaust gas atmosphere into the second electrode 23 20 part through the diffusion resistant body 24 by diffusion, the following equation is effected:

$$I_p = K(\lambda - 1) \quad \dots (1)$$

wherein λ is an excess air rate and K is a proportionality 25 constant.

Therefore, if an electrical potential of the potential ground is V_0 , as the output voltage E_o of the A/F sensor is,

$$E_o = V_R + V_0 + I_p R \quad \dots (2)$$

1 then from equations (1) and (2),

$$E_o = V_R + V_o + K(\lambda - 1)R \quad \dots \quad (3)$$

At the theoretical A/F ($\lambda = 1$), the ratio of the residual oxygen and the residual unburnt gas such as carbon monoxide in the exhaust gas flowing into the second electrode 23 part through the diffusion resistant body is the ratio of the chemical equivalents and both of them are completely burnt by catalysis of the second electrode. As the oxygen is eliminated in the second electrode 23 part, even if a voltage is applied between the first electrode 22 and the second electrode 23, no oxygen ion is transferred through the zirconia solid electrolyte 20. Therefore, the pumping current in the electronic circuit becomes zero ($I_p = 0$).

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1 At that time, from the equation (3), the output
voltage E_o is,

$$E_o = V_R + V_o \quad \dots (4)$$

5 which is a constant value determined only by circuit
constants. As the equation (4) is independent of
Ip, the output voltage E_o at $\lambda = 1$ is a highly reliable
value.

In the rich region, as the electromotive force
between two electrodes is reduced to the level of
10 the exciting voltage as described in Fig. 2, the oxygen
ions flow from the first electrode 22 part into the
second electrode 23 part through the zirconia solid
electrolyte 20, or flow in the opposite direction
to the case of the lean region. The oxygen ion flow
5 increases oxygen consistency in the second electrode
23 part. The oxygen ions are again neutralized in
the second electrode 23 part to be converted into
oxygen molecules and are burnt with the unburnt gas
such as carbon monoxide which flows the exhaust gas
0 atmosphere into the second electrode 23 part through
the diffusion resistant body 24.

Therefore, the quantity of the oxygen ions trans-
ferred from the first electrode 22 part to the second
electrode 23 part through the zirconia solid electrolyte
5 20 corresponds to the quantity of the unburnt gas

1 flowing into the second electrode 23 part by diffusion.

At that time, the pumping current in the electronic circuit is $I_p < 0$.

5 As there is a certain relation between the consistency of the unburnt gas such as carbon monoxide and the excess air rate λ as shown in Fig. 11, equations (1) ~ (3) are effective in the rich region too, except that in the lean region, as $\lambda > 1$, then $I_p > 0$ and in the rich region, as $\lambda < 1$, then $I_p < 0$.

10 Then one embodiment of a driving circuit of an A/F sensor of the present invention is hereinunder described with reference to Fig. 3. The same parts as in Fig. 1 are denoted by the same reference numerals as in Fig. 1.

15 The second electrode 23 is connected to the potential ground 27 (point Y) and controlled at a constant potential V_o by an amplifier 30. The potential of the first electrode 22 is controlled to be $(V_o + V_R)$ by an amplifier 25. Therefore, the potential difference between the first electrode 22 and the second electrode 23, or the exciting voltage V_E is,

$$V_E = (V_o + V_R) - V_o = V_R \quad \dots (5)$$

and is controlled at a constant value regardless of the excess air rate λ .

25 In the lean region, the pumping current I_p flows

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from a point X to the real ground 26 through the resistor 29 → the zirconia solid electrolyte 20 → the floating ground point Y → the amplifier 30.

In the rich region, the pumping current I_p flows from the floating ground point Y to the real ground 26 through the zirconia solid electrolyte 20 → the resistor 29 → the point X → the amplifier 25.

At the theoretical A/F ($\lambda = 1$), in the sensor $I_p = 0$ as the principle, the output voltage E_o becomes $(V_R + V_o)$ as given by the equation (4).

Thus, with the embodiment of an A/F sensor of the present invention three conditions, i. e. $\lambda < 1$, $\lambda = 1$ and $\lambda > 1$ can be detected continuously without switching the polarities between two electrodes and with a single source circuit.

Examples of the results obtained by the measurement with the constitution of the embodiment of the present invention shown in Fig. 3 are shown in Fig. 4.

Fig. 4 shows the measured results when $V_o = 4.55$ V and $V_R = 0.45$ V. As shown by a solid line in the diagram, the A/F can be detected in the wide range from the rich region to the lean region continuously. It was also confirmed that the output voltage E_o at the theoretical A/F ($\lambda = 1$) was $V_o + V_R = 5$ V which was predicted from the principle.

1 With this embodiment, the A/F in the whole re-
gions can be detected linearly and with high accuracy
and smooth feed-back control A/F is facilitated in
accordance with the conditions of an engine and a
5 far more excellent control system in terms of exhaust
gas countermeasure and fuel economy, compared to sys-
tems of the prior art, can be provided. Especially,
significant improvement of fuel efficiency can be
expected by that engine control in the lean region
10 is facilitated and that linear feed-back control in
the rich region is facilitated.

V-I characteristics of the sensor detecting part
are shown in Fig. 5.

As shown in the diagram, a pumping current I_p
15 shows a certain saturated value at a certain exciting
voltage. By measuring the saturated current value,
the excess air rate λ can be detected. If the excit-
ing voltage V_E goes higher, the pumping current I_p
shows a higher value than the saturated value. This
20 phenomenon is caused by a shift of the conduction
mechanism in the zirconia solid electrolyte 20 from
ion conduction to electron conduction. The smaller
the excess air rate, the lower the exciting voltage
 V_E at which shift to the electron conduction occurs.

25 In the region of $\lambda > 1$, the pumping current $I_p > 0$

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1 and corresponds to the quantity of oxygen flowing
into the second electrode 23 part by diffusion through
the diffusion resistant body 24. In the region of
 $\lambda < 1$, the pumping current $I_p < 0$ and corresponds to
5 the quantity of unburnt gas such as carbon monoxide
flowing into the second electrode 23 part by diffusion
through the diffusion resistant body 24. Fig. 5
shows V-I characteristics when the temperature T_g
of the zirconia solid electrolyte is 700°C.

0 If the saturated current I_p corresponding to
each excess air rate can be detected, the A/F can
be detected linearly in the wide range from the rich
region to the lean region. As understood from the
V-I characteristics shown in Fig. 5, these saturated
5 current values can be measured by predetermining the
characteristic (b), the characteristic (c) or the
characteristic (d) as the exciting voltage characteristic
to the excess air rate.

1 If the exciting voltage characteristic is (b),
measurement of the saturated current near $\lambda = 0.5$ and
 $\lambda = 1.5$ is difficult. This problem is solved by con-
verting the exciting characteristic into (c), or pref-
erably (d).

As internal resistance of the zirconia solid
electrolyte increases when the temperature decreases,

1 the region of the V-I characteristic α becomes narrow.
Therefore, measurement of the saturated current tends to
be difficult at the low temperature. This tendency is
the most noticeable with the characteristic (b). To
5 solve the problem, the zirconia solid electrolyte must
be heated to high temperature by a heater. It is
recommended to heat the zirconia solid electrolyte with
the heater to a temperature not less than approximately
750°C, 700°C and 670°C when the exciting voltage
10 characteristic is (b), (c) and (d) respectively.
Taking the power consumption and the durability of the
heater into account, the characteristic (c) is
preferred to (b) and (d) is preferred to (c).

These exciting voltage characteristics (b) (c)
5 and (d) correspond to the characteristics (b) (c)
and (d) shown in Fig. 2 respectively.

Fig. 6 shows one embodiment of the present in-
vention with which the exciting voltage characteristic
(c) shown in Fig. 2 is obtained, wherein a resistor
0 33 and resistor 34 are inserted between the source
28 and the point X of the configuration give by Fig.

3. As a result, a potential difference rIp is produced
in the resistor 34 part in accordance with the output
voltage Eo changed by the pumping current Ip and the

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potential difference between the first electrode 22 and the second electrode 23, or the exciting voltage between two electrodes, is changed by this value. If the resistance (r) of the resistor 34 is predetermined to be close to the internal resistance of the zirconia solid electrolyte 20, the output voltage E_o of the A/F sensor is less influenced by the temperature of the exhaust gas. As the potential difference rI_p is changed not only by the resistance (r) but also by the pumping current I_p , it is automatically changed by the excess air rate λ and the potential difference between two electrodes or the exciting voltage V_E shows the characteristic (c) shown in Fig. 2. With this constitution, temperature dependency of the oxygen ion conduction rate in the zirconia solid electrolyte is improved.

An embodiment other than shown in Fig. 6 is shown in Fig. 7. An amplifier 280 has the same function as the source 28 in Fig. 3. With this circuit configuration, even if the temperature T_g of the zirconia solid electrolyte 20 is 650°C, the output characteristic is identical to that of the solid line in Fig. 4. Therefore, this configuration is also effective as a countermeasure against the influence of temperature.

1 Fig. 8 shows one embodiment of the present in-
 vention with which the exciting voltage characteristic
 (d) shown in Fig. 2 is obtained, wherein basically
 5 an amplifier 281 for addition and subtraction, a dual-
 output comparator 41 and switches 42 and 43 are added
 to the configuration of Fig. 7. The switches 42 and
 10 43 are driven by output signals V and \bar{V} of the dual-
 output comparator 41 which are reversed at the instance
 of the pumping current $I_p = 0$ and a voltage (v) is
 supplied to a (+) side input terminal and a (-) side
 15 input terminal of the amplifier 281 for addition and
 subtraction alternately. Taking V^* as a potential
 at the (+) side input terminal part Z of the amplifier
 20 25 and (i) as the current in the resistor 33 part.

$$15 \quad \begin{aligned} V^* &= V_o + V_R + v + ri & \text{at } \lambda > 1 \\ V^* &= V_o + V_R - v + ri & \text{at } \lambda < 1 \end{aligned} \quad \left. \begin{array}{l} \\ \end{array} \right\} \dots (6)$$

With such circuit configuration, the exciting voltage characteristic between two electrodes as given by the characteristic (d) in Fig. 2 can be obtained. Therefore, it is easily understood from the V-I characteristics shown in Fig. 5 that this exciting voltage characteristic (d) is suitable for detecting the saturated pumping current I_p corresponding to each excess air rate λ .

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One example of the obtained result measured by the circuit configuration of Fig. 8 is shown in Fig. 9. This diagram shows the measured result when $v = 0.15$ V. In this case, as shown in the diagram, the output voltage E_o changes in step by 2 V at the theoretical A/F, $\lambda = 1$.

The stepping change of 2V is not a substantial problem in this embodiment and, if 2V is added to the characteristic shown in Fig. 2 in the region of $\lambda \leq 1$, the characteristic of the exciting voltage E_o becomes linear in all regions.

With the constitution of this embodiment, an effect can be obtained which limits the decline of accuracy caused by the deterioration of the electrode (increase of interfacial resistance).

It is to be noted that, although the form of the zirconia solid electrolyte of the detecting part of the A/F sensor is described as tubular in the above description, it is not to be construed as limiting the scope of the invention. In other words, any structure such as a flat plate type shown in Fig. 10 with which the ambient atmosphere can be introduced into the first electrode part may be accepted.

Fig. 10 shows a detecting part, wherein a zirconia solid electrolyte is a flat plate and a diffusion

1 resistant body consists of, for instance, one hole.

In Fig. 10, the same reference numerals as in Fig. 1 denote the parts which have the same function as in Fig. 1. The atmospheric air is introduced into 5 the first electrode 22 part through a passage 32. Residual oxygen and unburnt gas in the exhaust gas flow into the second electrode 23 part in a diffusion chamber 31 by diffusion through a tubular diffusion-resistant body 24. The zirconia solid electrolyte 10 20 is heated and controlled to a high temperature (for instance 600°C) at which the oxygen ion conduction rate is high.

· (Effect of the Invention)

With the present invention, an A/F sensor which 15 can detect A/F in a wide range of three conditions, a rich region, theoretical A/F and a lean region, with a simple constitution and high accuracy can be provided.

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H 6786-EP

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C L A I M S

10 1. An air-to-fuel ratio sensor, hereafter called an A/F sensor for an automobile, characterized by a detecting part constituted by a zirconia solid electrolyte (2,20), a first electrode (1,22) formed on the atmosphere side of said solid electrolyte (2,20), a second electrode (3,23) formed on the exhaust side of said solid electrolyte (2,20) and a diffusion-resistant body (4,24) formed on said second electrode (3,23) and a driving circuit (25-29, 30,33,34,280,281,41-43) which drives said detecting part, wherein an electric potential of said second electrode (3,23) is predetermined to be higher than a ground level (26) of said driving circuit (25-29,30,33,34,280,281,41-43) and an exciting voltage is subjected to feed-back control by said driving circuit (25-29,30,33,34,280,281,41-43).

25 2. An A/F sensor for an automobile as claimed in claim 1, characterized in that an exciting voltage between said first electrode (1,22) and said second electrode (3,23) is controlled to be constant.

30 3. An A/F sensor for an automobile as claimed in claim 1, characterized in that an exciting voltage between said first electrode (1,22) and said second electrode (3,23) is changed by feedback control in accordance with the quantity of oxygen ions flowing through said solid electrolyte (2,20).

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1 4. An A/F sensor for an automobile as claimed in claim 1,
characterized in that an exciting voltage between said
first electrode (1,22) and said second electrode (3,23)
is changed in step form by feed-back control in accor-
5 dance with the direction of the flow of oxygen ions
through said solid electrolyte (2,20).

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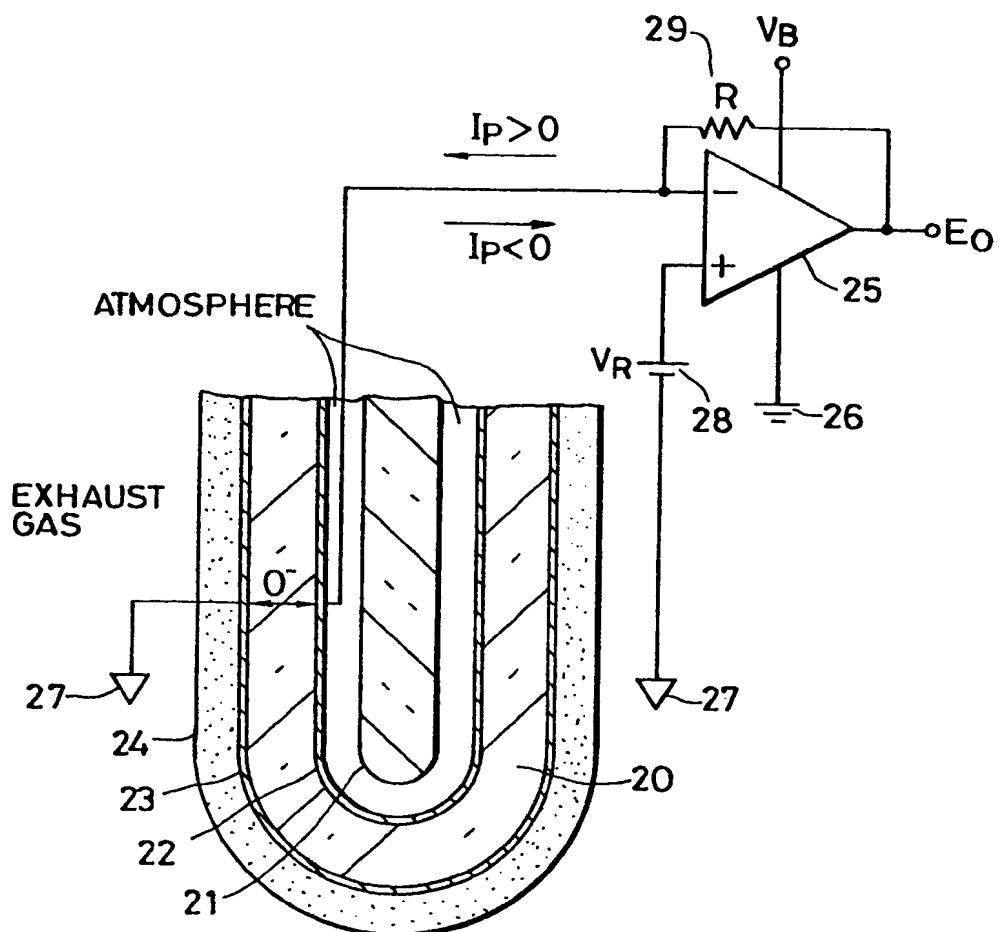
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FIG. 1



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FIG. 2

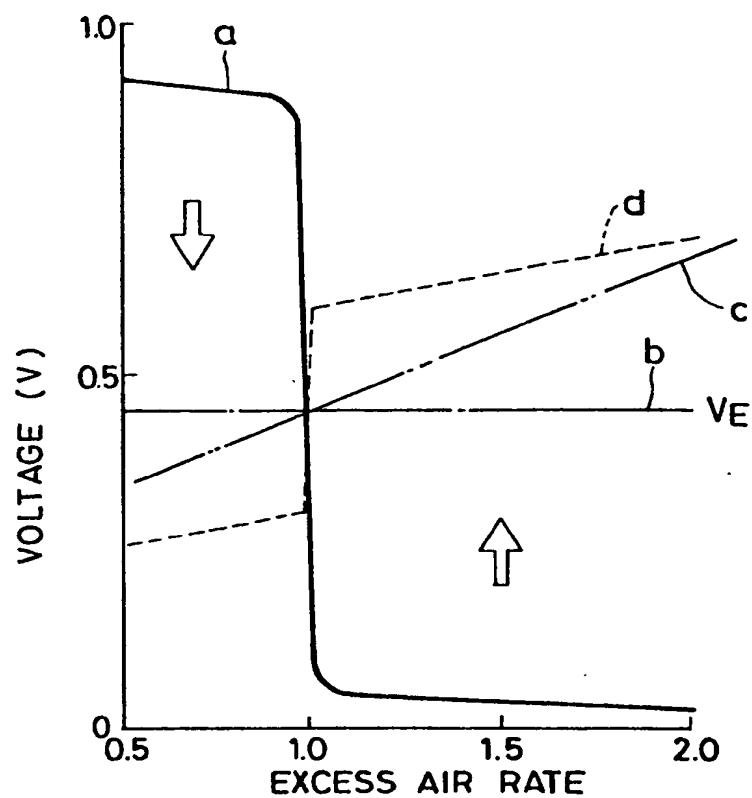
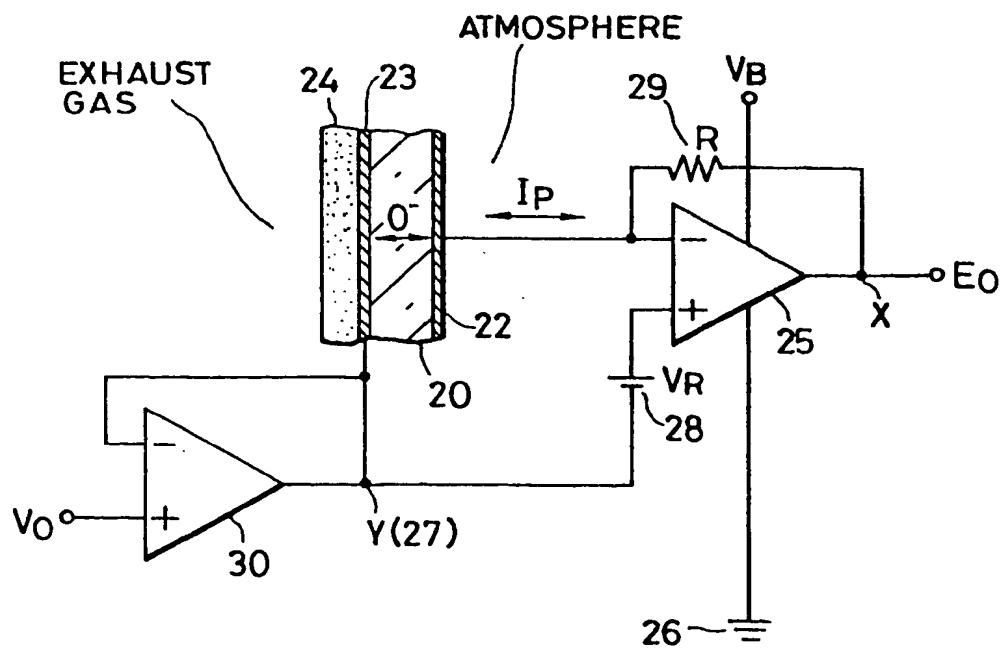


FIG. 3



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FIG. 4

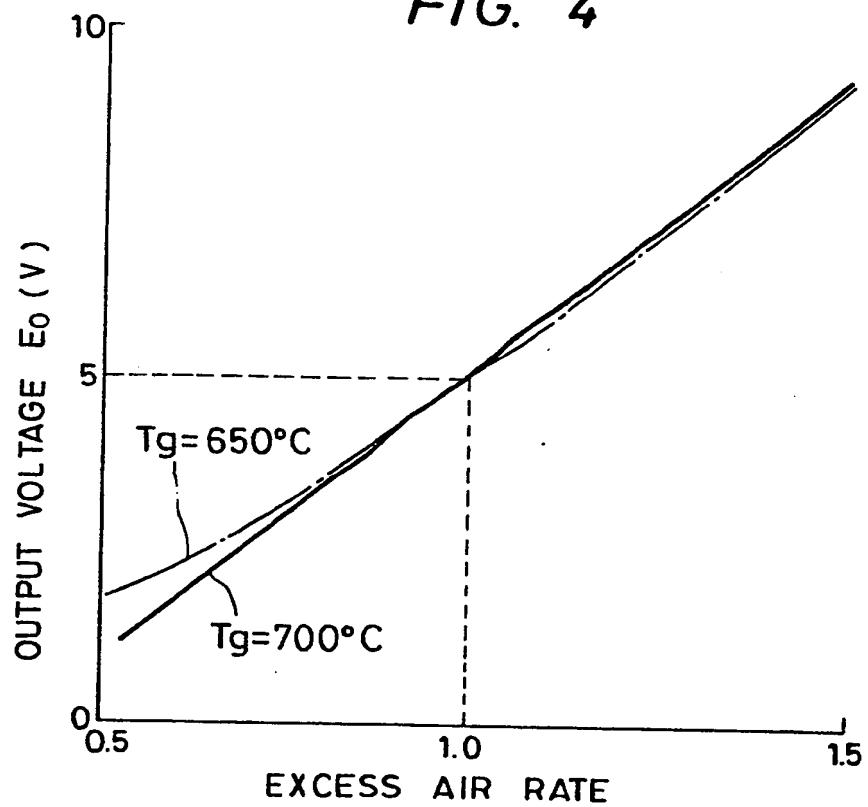
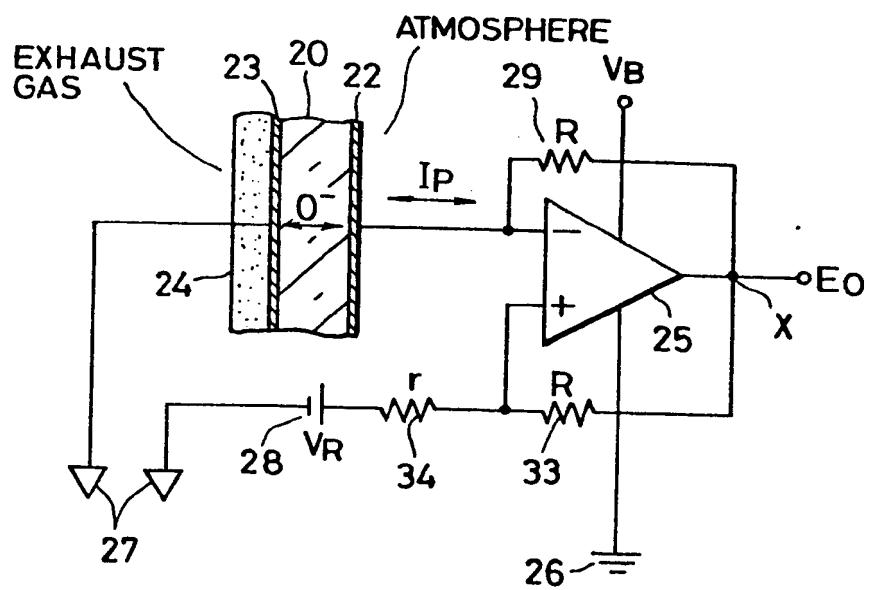
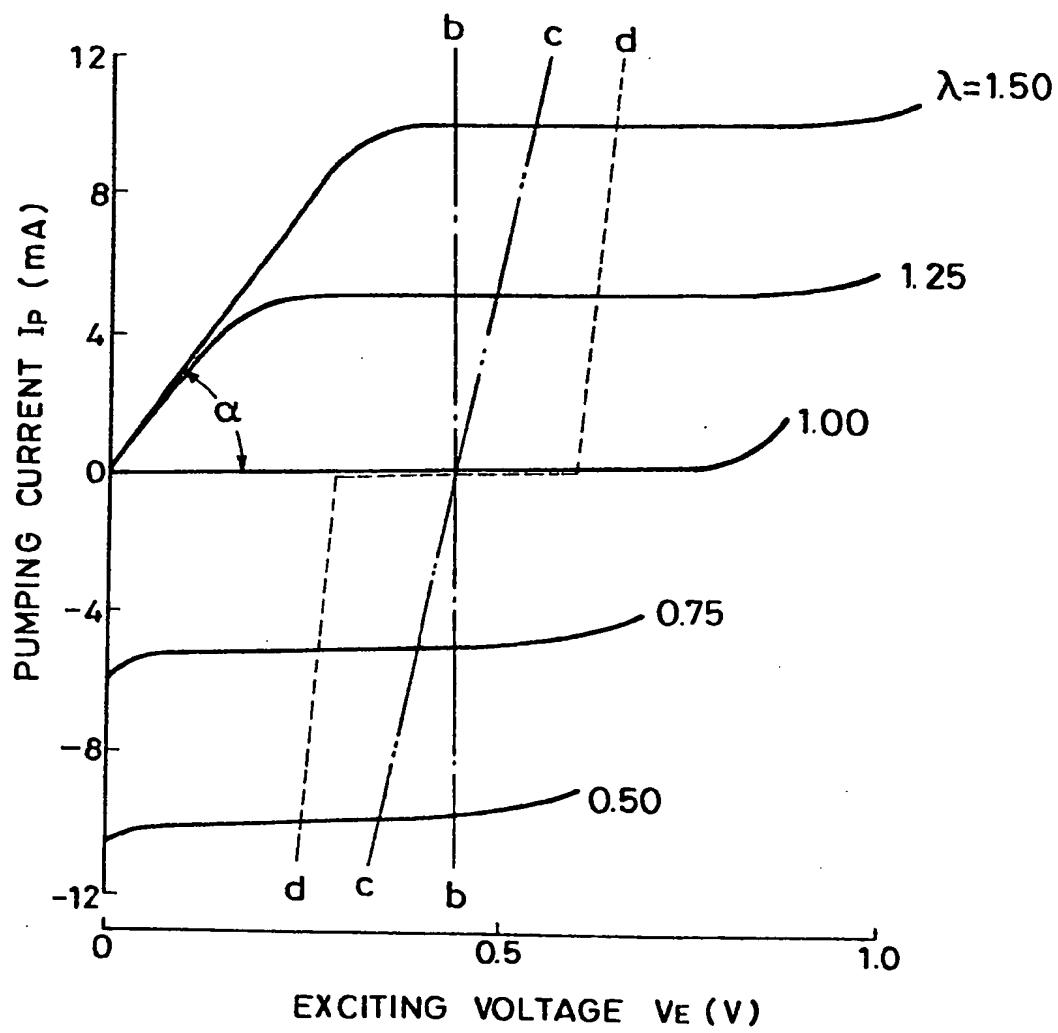


FIG. 6



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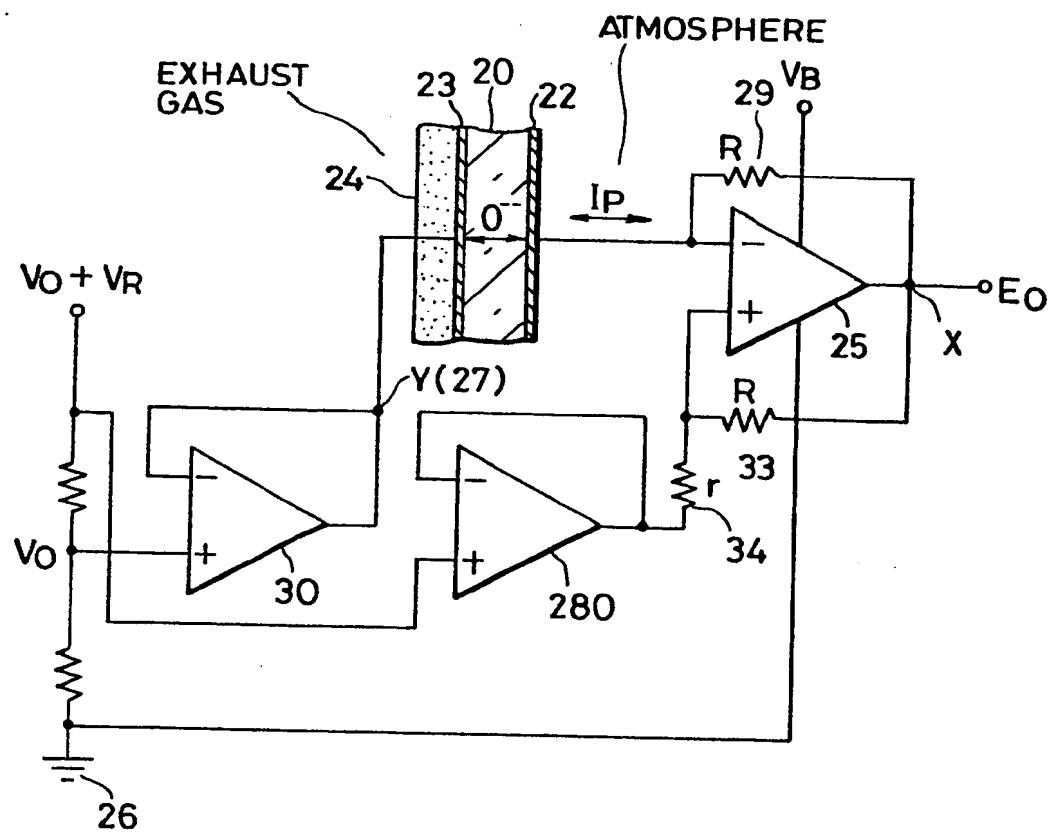
FIG. 5



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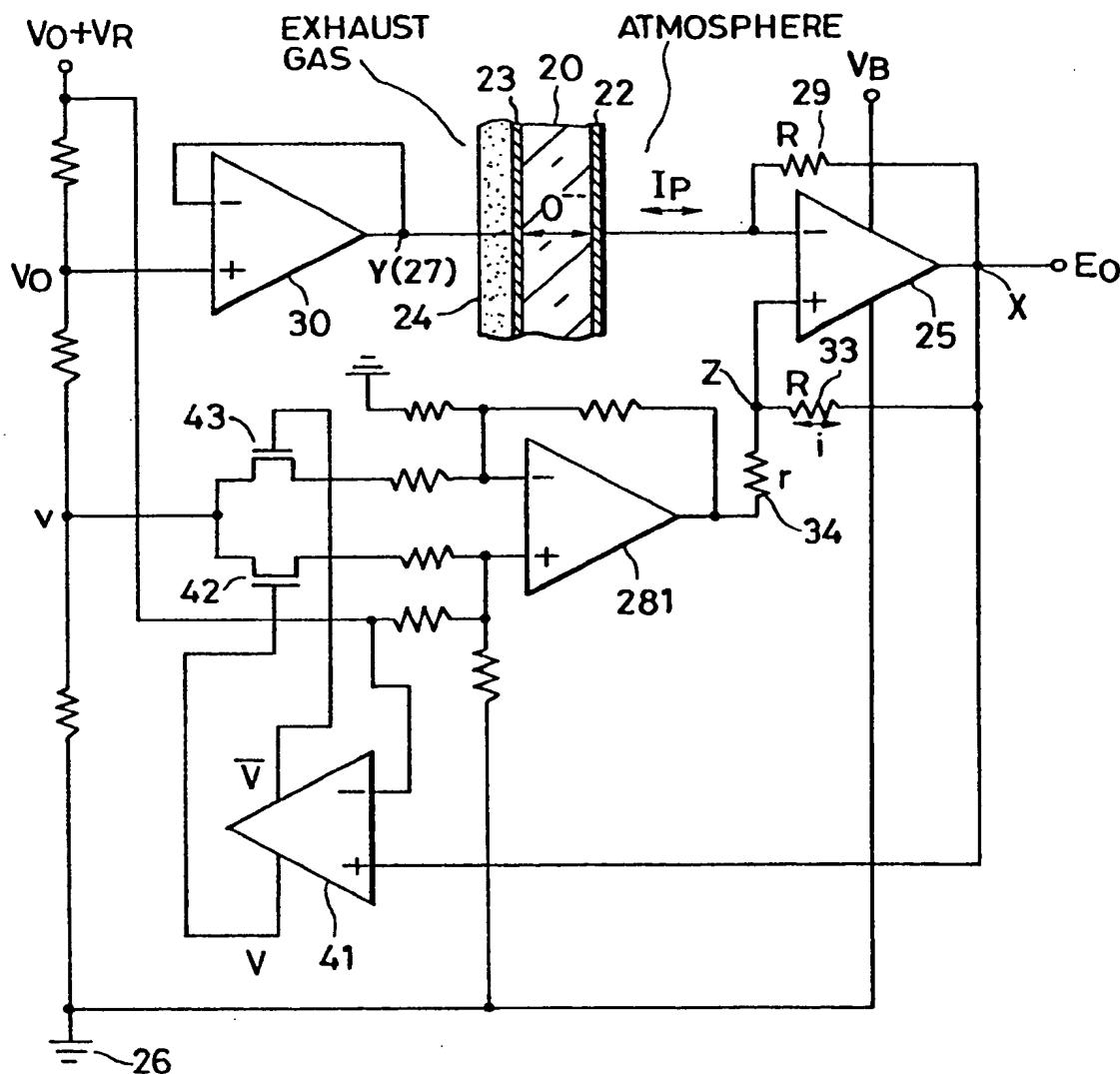
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FIG. 7



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FIG. 8



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FIG. 9

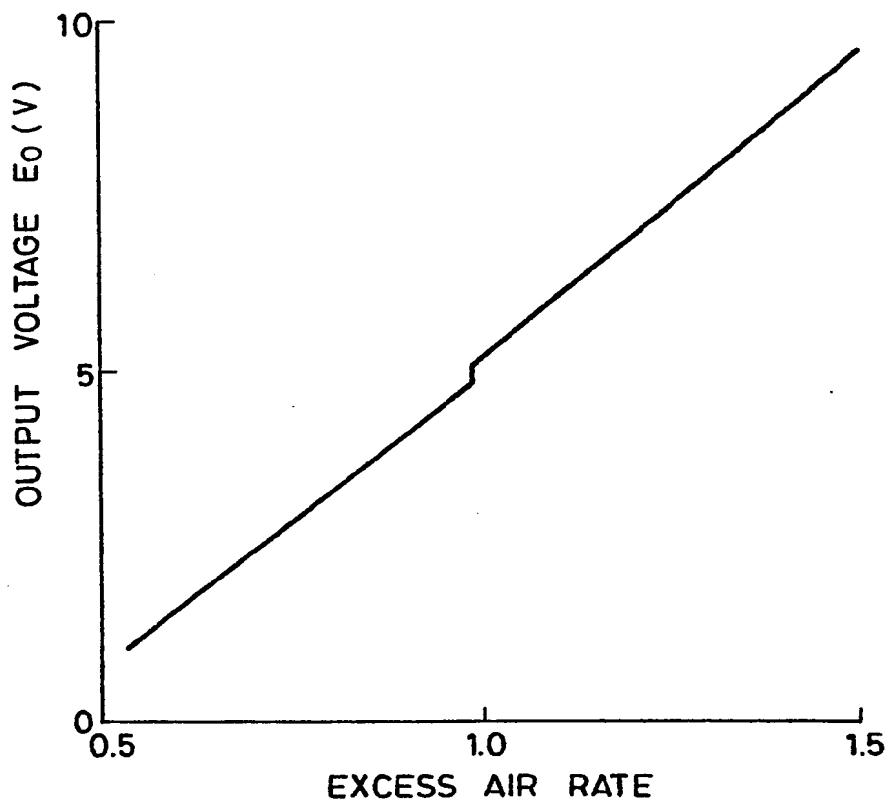
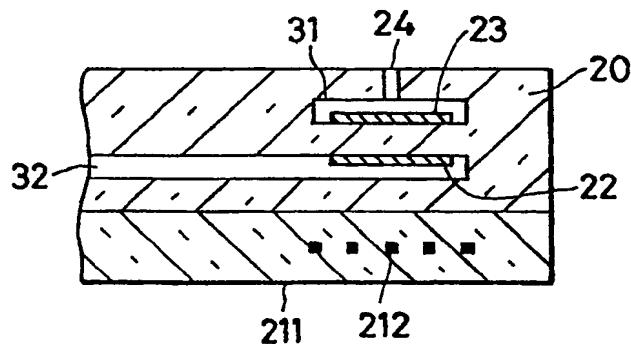


FIG. 10



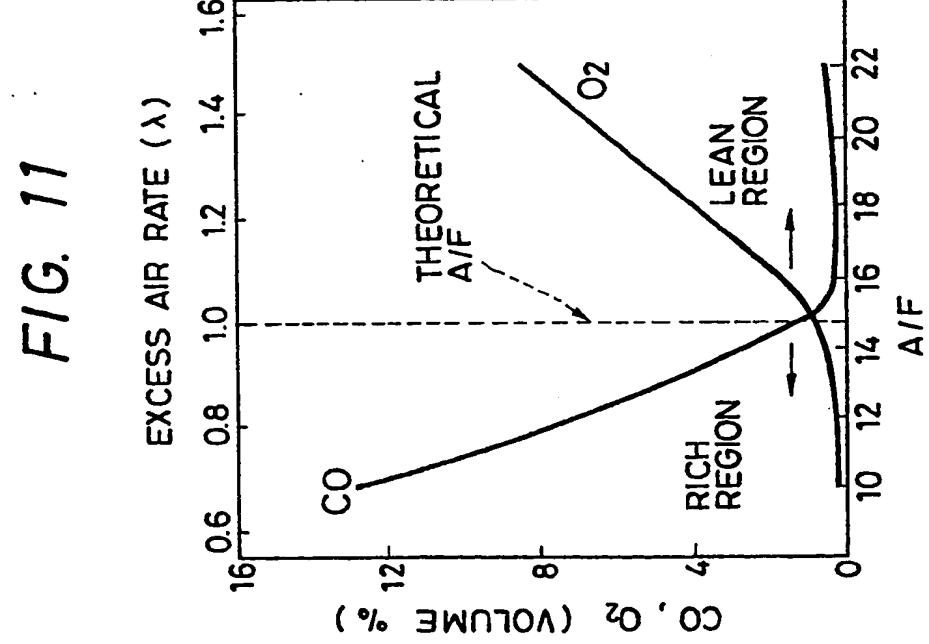
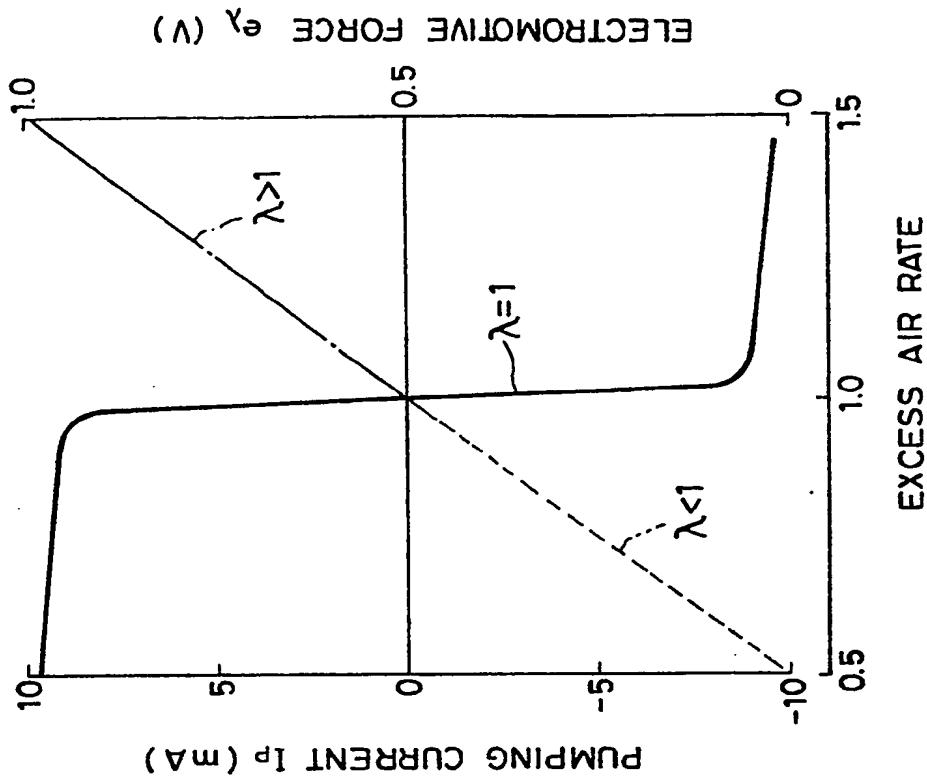


FIG. 13



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FIG. 12(A)

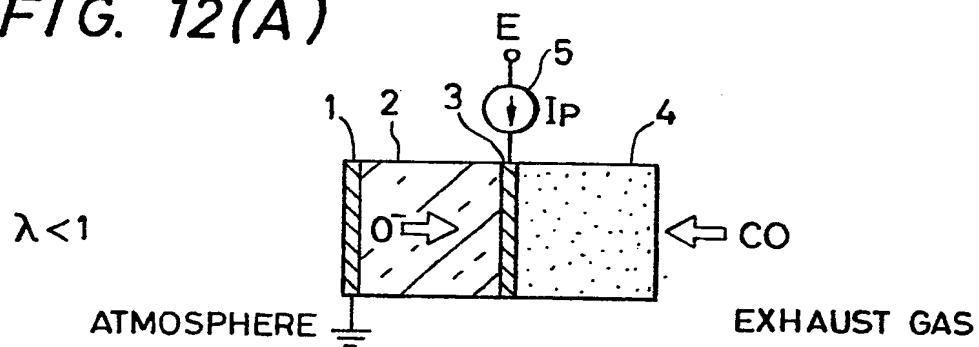


FIG. 12(B)

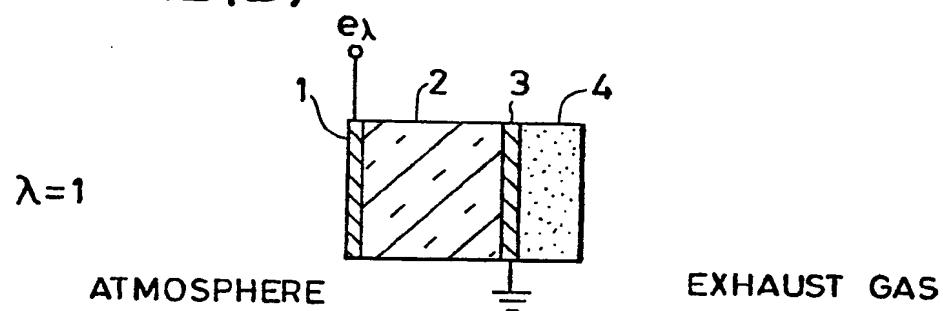
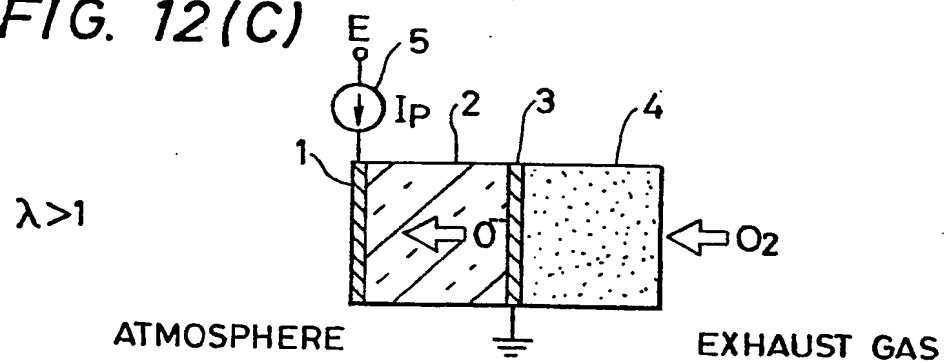
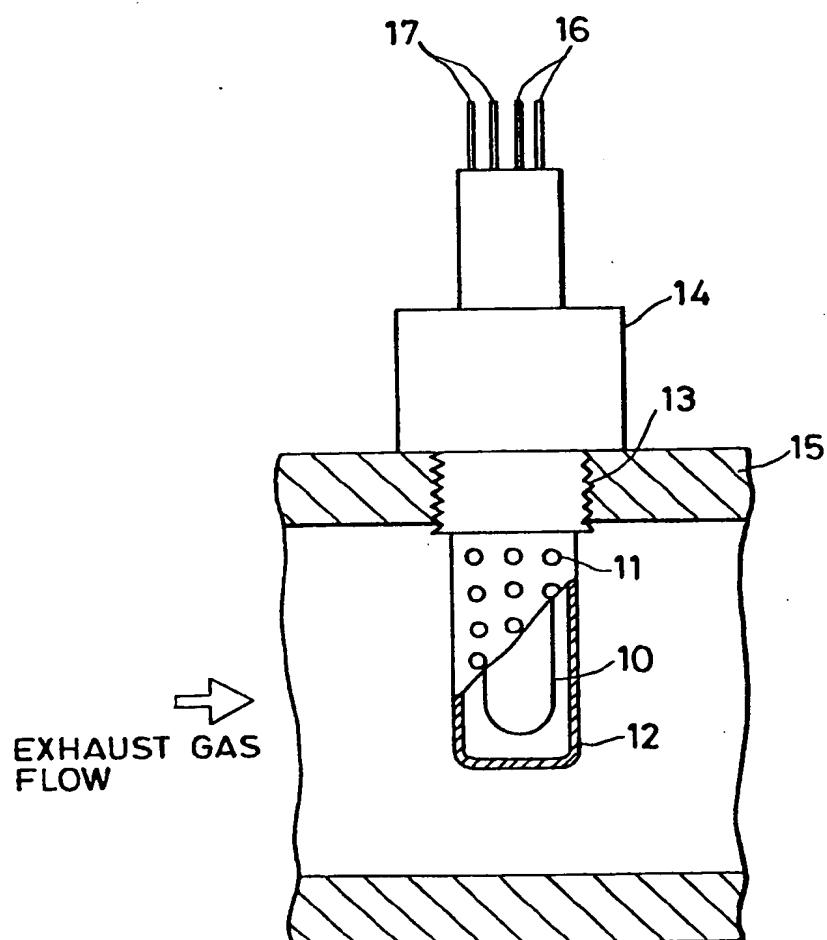


FIG. 12(C)



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FIG. 14





EP 86 10 1518

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
Y	EP-A-0 082 372 (NISSAN MOTOR) * Page 1 - page 8, line 12 *	1-3	G 01 N 27/56

Y	GB-A-2 059 645 (NISSAN MOTOR) * Page 1 - page 3, line 50 *	1-3	

A	US-A-4 313 810 (H. NIWA) * Abstract; claims *	1-4	

A	GB-A-2 053 488 (NISSAN MOTOR) * Abstract; claims *	1-4	

			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			G 01 N 27/56
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	13-05-1986	CALLEWAERT-HAEZEBROU	
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Y	particularly relevant if combined with another document of the same category	E : earlier patent document, but published on, or after the filing date	
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